

Assembly instructions FOLIFOX protective films for USM shelves

Quick guide:

1. Spray a shelf completely with the liquid.
2. Spray the adhesive surface of the film completely with the liquid.
3. Place the film with the wet adhesive surface on the shelf. The film must float on the shelf and be movable.
4. Position the film centrally on the shelf. Press the foil carefully in the middle with your fingers.
5. Apply the film firmly with the squeegee. Always pull the squeegee from the centre outwards until no more water or air bubbles are visible.

Detailed assembly instructions

You will need:

- A waterproof work surface
- Water with two drops of washing-up liquid (included in the scope of delivery with the first order)
- Plastic squeegee (included with the first order)

Proceed in the following steps:

1. Remove the shelf to be glued from the frame. Pay attention to whether individual elements are screwed from the inside. The balls and rods do NOT have to be dismantled.
2. Clean the surface thoroughly and place the shelf on a waterproof base (kitchen worktop).
3. Spray the tray thoroughly with the soapy water.
4. Remove the backing paper of the protective film so that you only move the paper and the film remains on the backing. The adhesive surface of the protective film now faces upwards.
5. Immediately spray the adhesive surface of the film thoroughly with the soapy water as well.
6. Take the protective film with both hands and turn it over with a hearty swing and lay it flat on the tray.
7. Large water and air bubbles now form between the film and the tray. You can now comfortably align the film. Make sure that you do not press the film too firmly with your fingers. The film should float until you have aligned it centrally.
8. Once the film is in place, take the squeegee and very carefully stroke from the centre to the edge, letting a lot of soapy water run out from under the film. Check whether the film still sits correctly and correct it again slightly if necessary.
9. Use the squeegee to wipe the water out from under the film in all directions, starting from the centre, until you can no longer move the film while it floats. Then you can rub the film on completely with a little more force.
10. Leave the tray with the film in place for approx. 1 hour. After that, you can carefully reinsert the tray, but it should not be loaded for 24 hours. After that, the film is firmly bonded and fully loadable.



<https://youtu.be/svIYZzFbkWg>